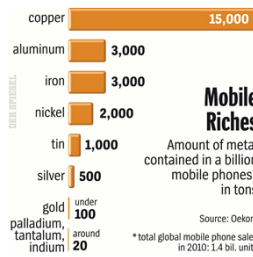


# Sustainability of Materials Used in Consumer Electronics

Jill Johnsen\*, Jennifer Mangold, Rachel Simon, and Segal Boaz

## Objectives

- Identify substances of concern that are in consumer electronic products (e.g., desktops, laptops, tablets, and smart phones)
  - Metals
    - Aluminum
    - Stainless Steel
    - Nickel
- Identify environmental and human health hazards associated with each material by reviewing studies based on alternatives assessment and life cycle assessment
- Develop a tool to be used in the consumer electronics materials selection process to identify and mitigate the potential impacts of each material



## Methods

- Background Research
  - Determined what materials are commonly used in consumer electronics.



| Element | Components | Percentage of Samples |
|---------|------------|-----------------------|
| P       | 231        | 27%                   |
| O       | 451        | 41%                   |
| K       | 641        | 59%                   |
| Ca      | 728        | 65%                   |
| Si      | 963        | 82%                   |
| V       | 330        | 34%                   |
| Cr      | 766        | 69%                   |
| Mn      | 621        | 56%                   |
| Fe      | 890        | 81%                   |
| Cu      | 478        | 43%                   |
| Ni      | 920        | 84%                   |
| Zn      | 770        | 70%                   |
| Al      | 500        | 45%                   |
| Ag      | 142        | 13%                   |
| Ba      | 260        | 23%                   |
| Br      | 184        | 17%                   |
| Sr      | 0          | 0%                    |
| Co      | 688        | 63%                   |
| Pb      | 0          | 0%                    |
| Hg      | 0          | 0%                    |
| Bi      | 0          | 0%                    |
| Mo      | 292        | 26%                   |
| Cd      | 173        | 16%                   |
| Pt      | 861        | 78%                   |
| B       | 401        | 36%                   |
| I       | 0          | 0%                    |
| Ba      | 494        | 45%                   |
| Cl      | 0          | 0%                    |
| Ta      | 0          | 0%                    |
| W       | 0          | 0%                    |
| Ru      | 0          | 0%                    |
| Au      | 453        | 41%                   |
| Nb      | 498        | 45%                   |
| Pd      | 301        | 28%                   |
| Bi      | 401        | 41%                   |

## Methods

- Background Research
  - Familiarized myself with
    - Life Cycle Assessment (LCA) - a technique to assess environmental impacts associated with all the stages of a product's life
- Alternatives Assessment (AA) - a process for identifying and comparing potential chemical and non-chemical alternatives that can be used as substitutes to replace chemicals or technologies of high concern



## Methods

- Literature Review
  - Organized findings in results literature framework

| Number  | Text Citation            | APA Citation   | URL   | Keywords   |
|---------|--------------------------|--|---|--|
| Example | Cambria & Pirangel, 2011 | Cambria, D., & Pirangel, D. (2011). A life cycle assessment case study for walnut tree (juglans regia L.) seedling production. The International Journal of Life Cycle Assessment, 1-9.                          |   | Industrial plantation, juglans regia, LCA, Life cycle assessment Timber, Wood  |
| 1       |                          | Berkley Green Chemistry, 2012. Identifying substances of concern during informal recycling of electronics.   | <a href="http://log.berkeley.edu/sites/default/files/2003/1/1/2012Report032012.pdf">http://log.berkeley.edu/sites/default/files/2003/1/1/2012Report032012.pdf</a>   | Informal recycling, green chemistry, substance of concern, end of life, electronics  |
| 2       | Santonen et al., 2010    | Santonen, T., Stockman-Juola, M., and Zitting, A. (2010). Review on Toxicity of Stainless Steel. Finnish Institute of Occupational Health. Helsinki 2010-11-17.  | <a href="http://www.aomila.com/wordpress/wp-content/uploads/downloads/2010/12/Stainless-Steel-Toxicology-Report-Finnish-Institute-of-Occupational-Health.pdf">http://www.aomila.com/wordpress/wp-content/uploads/downloads/2010/12/Stainless-Steel-Toxicology-Report-Finnish-Institute-of-Occupational-Health.pdf</a> | Stainless steel production, toxicity, human health hazard, classification and labeling, RE, authorization, respiratory tract toxicity, mutagenicity, carcinogenicity |
| 3       | Weber, 2010              | Weber, Douglas (Berkeley, CA US 2010) WIRELESS STAINLESS STEEL FOR CONSUMER ELECTRONIC PRODUCTS UNITED STATES APPLE INC. (Sunnyvale, CA US) 2010/0379398.  | <a href="http://www.freepatentonline.com/2010/0379398.html">http://www.freepatentonline.com/2010/0379398.html</a>   | US patent application, Apple, wireless, stainless steel, consume electronics   |
| 4       | Hedberg, 2012            | Hedberg, Y. (2012). Stainless Steel in Biological Environments - Relation between Material Characteristics, Surface Chemistry and Toxicity. Doctoral Dissertation, Stockholm: KTH Royal Institute of Technology. | <a href="http://www.diva-portal.org/smash/get/diva2/101911/fulltext.html">http://www.diva-portal.org/smash/get/diva2/101911/fulltext.html</a>   | Stainless Steel, 316L, toxicity, surface and particle characteristics, toxicology and corrosion, protein interaction, metal release, risk assessment, Ni, Cr         |

## Stainless Steel Findings

- Stainless steel is used in the parts which require corrosion resistance, machinability, and strength.
- Stainless steel poses risk to humans through exposure during production and use
  - Inhalation of welding fumes and grinding dust
    - Workers may be at risk for the development of lung cancer, kidney damage, and cardiovascular disease (Hedberg 2010)
    - Occupation as a welder has been associated with a 25%–40% increase in lung cancer risk (Mannetje 2012)
  - Dermal contact with AISI 303 and 316L can lead to skin and eye irritation and sensitization (Beach 1999)



## Aluminum Findings

- Aluminum is used for structural components in which light weight, durability, and strength are needed.
- Workers are exposed to Aluminum during refining, processing, and welding
  - Aluminum is a respiratory irritant (CCOHS 2010)
  - Occupational exposure leads to adverse respiratory tract effects, asthma, wheezing, dyspnea (shortness of breath), and impaired lung function (Krewski 2007)
  - Occupational exposure was significantly correlated with a variety of neuropsychiatric symptoms including: loss of coordination, loss of memory, and problems with balance (Krewski 2007)
  - Chronic aluminum exposure is associated with Alzheimer's disease
    - aluminum may contribute to the formation of Amyloid proteins in the brain, a marker of Alzheimer's disease (Popović 2014)



## Nickel Findings

- Nickel is used in the microphone diaphragm, electrical connections, capacitors, batteries and surfaces buttons and features of consumer electronics. It is also a constituent in stainless steel.



- Nickel fume in high concentrations is a respiratory irritant
  - produces cancer of the paranasal sinuses and the lung (International Agency for Research on Cancer)
  - as dust or fume causes sensitization dermatitis (Popović 2014)
- Dermal contact leads to skin and eye irritation and sensitization

## Conclusions

- Develop safer mining, processing and refinement practices
- Use stainless steel with smaller % nickel and chromium
  - avoid austenitic chromium-nickel alloys
- Discontinue use of nickel in consumer electronics



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